

9:25 – 9:30

Reception of attendees

9:30 – 9:35

Conference opening

Massimiliano Rumignani, CENFIM

9:35 – 9:45

Welcome

Joaquim Solana, CENFIM

9:45 – 9:55

The European Social Dialogue on Furniture

Danny Scheerlinck, EU Commission

9:55 – 10:00

Agenda Presentation

Chiara Terraneo, FEDERLEGNO

10:00 – 10:30

Keynote speech: The Twin Transition

Maurizio Melis, Science
and innovation communicator

10:30 – 10:45

Update about the Sustainable Product Policy Initiative and
its effects on the furniture sector

Julio Rodrigo, CENFIM

10.45 – 10.55

The SAWYER methodology in brief

Julio Rodrigo, CENFIM

VIRTUAL COFFEE BREAK

11:10 – 11:30

General vision on how the Twin Transition will affect
furniture sector jobs

Juan Carlos Alonso,
Circular Economy Expert

11:30 – 11:45

Forecasted OHS risks changes in furniture occupational
profiles

Ellen Schmitz-Felten, OHS Expert

11:45 – 12:00

New knowledge, skills and competences needs

Jeroen Doom, VET & Sector Expert

12:00 – 12:10

Recommendations for legislators, companies, VET
regulators and providers

Massimiliano Rumignani, CENFIM

12:10 – 12:20

Commenting participants remarks and questions

SAWYER technical team

12:20 – 12:55

Virtual debate & voting: key challenges ahead of furniture
sector Twin Transition

Gabriella Kemendi, EFIC
Rolf Gehring, EFBWW
Massimiliano Rumignani, CENFIM

12:55 – 13:00

Closure

Julio Rodrigo, CENFIM

Register here!

All project information on [SAWYER website](#)



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CENFIM
Furnishings Cluster

European Federation
of Building
and Woodworkers



EFIC
European Furniture Industries Confederation



Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

Julio Rodrigo, Innovation Manager at CENFIM

The “Sustainable Products Initiative” and its expected effects on the furniture sector

6 Commission priorities for 2019-24



A European Green Deal

Europe aims to be the first climate-neutral continent by becoming a modern, resource-efficient economy.



A Europe fit for the digital age

The EU's digital strategy will empower people with a new generation of technologies.



An economy that works for people

The EU must create a more attractive investment environment, and growth that creates quality jobs, especially for young people and small businesses.



A stronger Europe in the world

The EU will strengthen its voice in the world by championing multilateralism and a rules-based global order.



Promoting our European way of life

Europe must protect the rule of law if it is to stand up for justice and the EU's core values.



A new push for European democracy

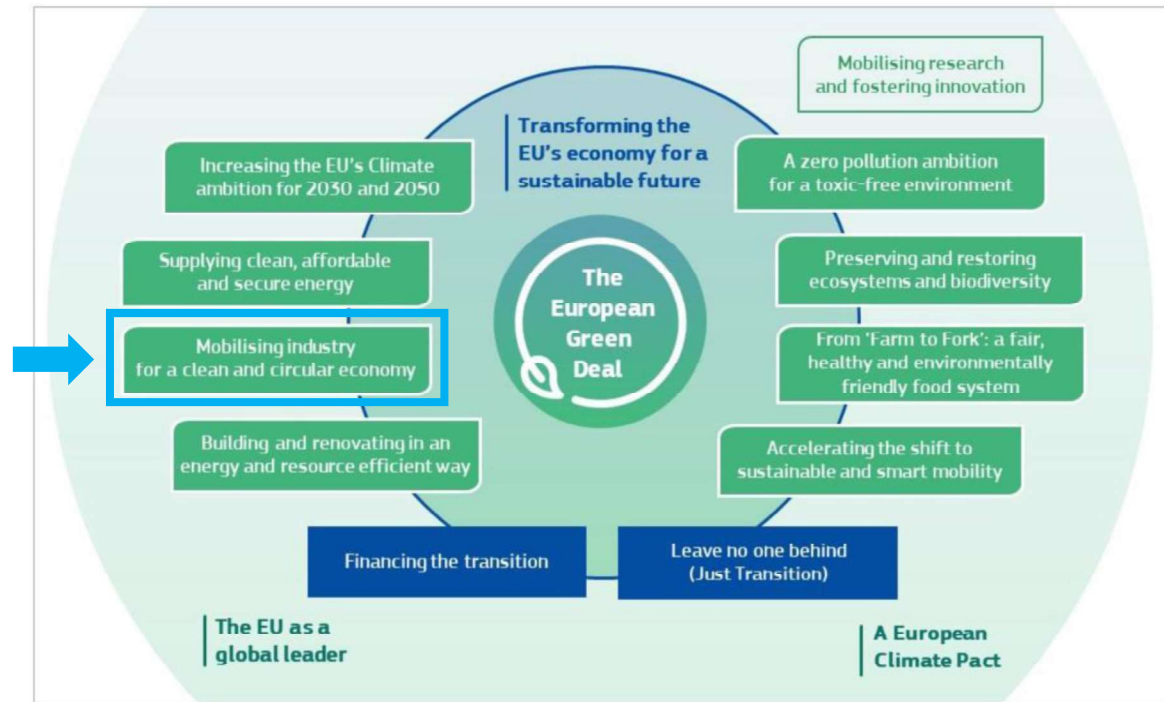
We need to give Europeans a bigger say and protect our democracy from external interference such as disinformation and online hate messages.



The European Green Deal is a plan to make the EU's economy sustainable.



The key elements of the Green Deal:



2.1.3. Mobilising industry for a clean and circular economy

Achieving a climate neutral and circular economy requires the full mobilisation of industry. It takes 25 years – a generation – to transform an industrial sector and all the value chains. To be ready in 2050, decisions and actions need to be taken in the next five years.

From 1970 to 2017, the annual global extraction of materials tripled and it continues to grow¹³, posing a major global risk. About half of total greenhouse gas emissions and more than 90% of biodiversity loss and water stress come from resource extraction and processing of materials, fuels and food. The EU's industry has started the shift but still accounts for 20% of the EU's greenhouse gas emissions. It remains too 'linear', and dependent on a throughput of new materials extracted, traded and processed into goods, and finally disposed of as waste or emissions. Only 12% of the materials it uses come from recycling¹⁴.

The transition is an opportunity to expand sustainable and job-intensive economic activity. There is significant potential in global markets for low-emission technologies, sustainable products and services. Likewise, the circular economy offers great potential for new activities and jobs. However, the transformation is taking place at a too slow pace with progress neither widespread nor uniform. The European Green Deal will support and accelerate the EU's industry transition to a sustainable model of inclusive growth.

In March 2020, the Commission will adopt an EU industrial strategy to address the twin challenge of the green and the digital transformation. Europe must leverage the potential of the digital transformation, which is a key enabler for reaching the Green Deal objectives. Together with the industrial strategy, **a new circular economy action plan** will help modernise the EU's economy and draw benefit from the opportunities of the circular economy domestically and globally. A key aim of the new policy framework will be to stimulate the development of lead markets for climate neutral and circular products, in the EU and beyond.

Energy-intensive industries, such as steel, chemicals and cement, are indispensable to Europe's economy, as they supply several key value chains. The decarbonisation and modernisation of this sector is essential. The recommendations published by the High Level Group of energy-intensive industries show the industry's commitment to these objectives¹⁵.

The circular economy action plan will include a 'sustainable products' policy to support the circular design of all products based on a common methodology and principles. It will prioritise reducing and reusing materials before recycling them. It will foster new business models and set minimum requirements to prevent environmentally harmful products from being placed on the EU market. Extended producer responsibility will also be strengthened.

While the circular economy action plan will guide the transition of all sectors, **action will focus in particular on resource-intensive sectors such as textiles, construction, electronics and plastics.** The Commission will follow up on the 2018 plastics strategy focusing, among other things, on measures to tackle intentionally added micro plastics

¹³ [Global Resources Outlook 2019](#): Natural Resources for the Future We Want: The International Resource Panel.

¹⁴ <https://ec.europa.eu/commission/presscorner/detail/en/inf18000>

¹⁵ https://ec.europa.eu/commission/presscorner/detail/en/IP_19_6353

and unintentional releases of plastics, for example from textiles and tyre abrasion. The Commission will develop requirements to ensure that all packaging in the EU market is reusable or recyclable in an economically viable manner by 2030, will develop a regulatory framework for biodegradable and bio-based plastics, and will implement measures on single use plastics.

The circular economy action plan will also include **measures to encourage businesses to offer, and to allow consumers to choose, reusable, durable and repairable products.** It will analyse the need for a 'right to repair', and curb the built-in obsolescence of devices, in particular for electronics. Consumer policy will help to empower consumers to make informed choices and play an active role in the ecological transition. New business models based on renting and sharing goods and services will play a role as long as they are truly sustainable and affordable.

Reliable, comparable and verifiable information also plays an important part in enabling buyers to make more sustainable decisions and reduces the risk of 'green washing'. Companies making 'green claims' should substantiate these against a standard methodology to assess their impact on the environment. The Commission will step up its regulatory and non-regulatory efforts to tackle false green claims. Digitalisation can also help improve the availability of information on the characteristics of products sold in the EU. For instance, an electronic product passport could provide information on a product's origin, composition, repair and dismantling possibilities, and end of life handling. Public authorities, including the EU institutions, should lead by example and ensure that their procurement is green. The Commission will propose further legislation and guidance on green public purchasing.

A sustainable product policy also has the potential to reduce waste significantly. Where waste cannot be avoided, its economic value must be recovered and its impact on the environment and on climate change avoided or minimised. This requires new legislation, including targets and measures for tackling over-packaging and waste generation. In parallel, EU companies should benefit from a robust and integrated single market for secondary raw materials and by-products. This requires deeper cooperation across value chains, as in the case of the Circular Plastics Alliance. The Commission will consider legal requirements to boost the market of secondary raw materials with mandatory recycled content (for instance for packaging, vehicles, construction materials and batteries). To simplify waste management for citizens and ensure cleaner secondary materials for businesses, the Commission will also propose an EU model for separate waste collection. The Commission is of the view that the EU should stop exporting its waste outside of the EU and will therefore revisit the rules on waste shipments and illegal exports.

Access to resources is also a strategic security question for Europe's ambition to deliver the Green Deal. Ensuring the supply of sustainable raw materials, in particular of critical raw materials necessary for clean technologies, digital, space and defence applications, by diversifying supply from both primary and secondary sources, is therefore one of the pre-requisites to make this transition happen.

EU industry needs 'climate and resource frontrunners' to develop the first commercial applications of breakthrough technologies in key industrial sectors by 2030. Priority areas include clean hydrogen, fuel cells and other alternative fuels, energy storage, and carbon capture, storage and utilisation. As an example, the Commission will support clean steel breakthrough technologies leading to a zero-carbon steel making process by 2030 and will explore whether part of the funding being liquidated under the European

Coal and Steel Community can be used. More broadly, the EU Emissions Trading System Innovation Fund will help to deploy such large-scale innovative projects.

Promoting new forms of collaboration with industry and investments in strategic value chains are essential. The Commission will continue to implement the Strategic Action Plan on Batteries and support the European Battery Alliance. It will propose legislation in 2020 to ensure a safe, circular and sustainable battery value chain for all batteries, including to supply the growing market of electric vehicles. The Commission will also support other initiatives leading to alliances and to a large-scale pooling of resources, for example in the form of Important Projects of Common European Interest, where targeted time-bound State aid can help build new innovative value chains.

Digital technologies are a critical enabler for attaining the sustainability goals of the Green Deal in many different sectors. The Commission will explore measures to ensure that digital technologies such as artificial intelligence, 5G, cloud and edge computing and the internet of things can accelerate and maximise the impact of policies to deal with climate change and protect the environment. Digitalisation also presents new opportunities for distance monitoring of air and water pollution, or for monitoring and optimising how energy and natural resources are used. At the same time, Europe needs a digital sector that puts sustainability at its heart. The Commission will also consider measures to improve the energy efficiency and circular economy performance of the sector itself, from broadband networks to data centres and ICT devices. The Commission will assess the need for more transparency on the environmental impact of electronic communication services, more stringent measures when deploying new networks and the benefits of supporting 'take-back' schemes to incentivise people to return their unwanted devices such as mobile phones, tablets and chargers.



2.1.3. Mobilising industry for a clean and circular economy

...climate neutrality & circular economy...

From 1970 to 2017, the annual global extraction of materials tripled and it continues to grow¹³, posing a major global risk. About half of total greenhouse gas emissions and more than 90% of biodiversity loss and water stress come from resource extraction and processing of materials, fuels and food. The EU's industry has started the shift but still accounts for 20% of the EU's greenhouse gas emissions. It remains too 'linear', and dependent on a throughput of new materials extracted, traded and processed into goods, and finally disposed of as waste or emissions. Only 12% of the materials it uses come from recycling¹⁴.

...expand **sustainable and job-intensive economic activity**...

...adoption of an **EU industrial strategy**...

...a new **circular economy action plan**...

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¹⁴ https://ec.europa.eu/eurostat/tgm/table.do?tab=table&init=1&language=en&code=ceci_smmf34&plugin=1

¹⁵ https://ec.europa.eu/commission/presscorner/detail/en/IP_19_6353

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...to encourage businesses to offer, and to allow consumers to choose, **reusable, durable and repairable products**...

...**reliable, comparable and verifiable information** enabling buyers to make more sustainable decisions...

...**waste reduction**...

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...**digital technologies**...

No specific mention to the **furniture sector** in the Green Deal.

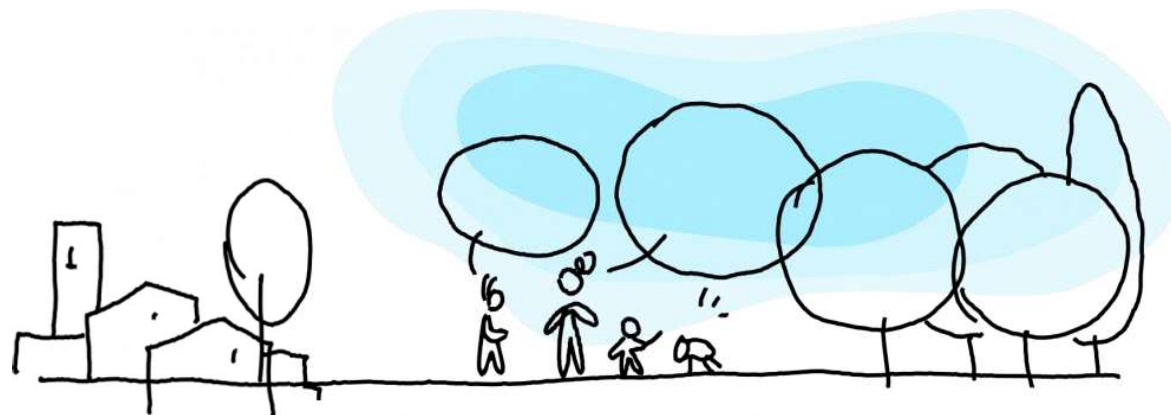
- 08 July 2020
Adoption of the [EU strategies for energy system integration and hydrogen](#) to pave the way towards a fully decarbonised, more efficient and interconnected energy sector
- 20 May 2020
 - Presentation of the [EU Biodiversity Strategy for 2030](#) to protect the fragile natural resources on our planet
 - Presentation of the '[Farm to fork strategy](#)' to make food systems more sustainable
- 11 March 2020
Proposal of a [Circular Economy Action Plan](#) focusing on sustainable resource use
- 10 March 2020
Adoption of the [European Industrial Strategy](#), a plan for a future-ready economy
- 4 March 2020
 - Proposal for a [European climate law](#) to ensure a climate neutral European Union by 2050
 - Public consultation (open until 17 June 2020) on the [European Climate Pact](#) bringing together regions, local communities, civil society, businesses and schools
- 14 January 2020
Presentation of the [European Green Deal Investment Plan](#) and the [Just Transition Mechanism](#)
- 11 December 2019
Presentation of the [European Green Deal](#)



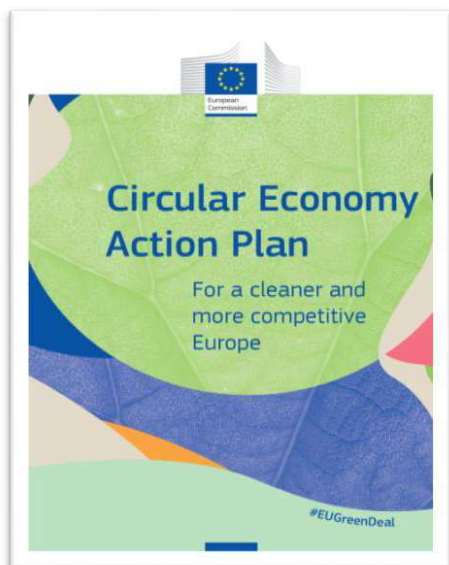
- 18 January 2021
[New European Bauhaus](#)
- 10 December 2020
[European Battery Alliance](#)
- 9 December 2020
[European Climate Pact](#)
- 19 November 2020
[Offshore renewable energy](#)
- 14 October 2020
 - [Renovation wave](#)
 - [Methane Strategy](#)
 - [Chemicals strategy for sustainability](#)
- 17 September 2020
Presentation of the [2030 Climate Target Plan](#)



The New European Bauhaus initiative connects the European Green Deal to our living spaces.

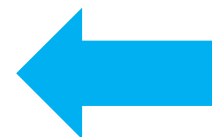


New European Bauhaus
beautiful | sustainable | together



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3. KEY PRODUCT VALUE CHAINS 10

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3.3. Packaging 11

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3.5. Textiles 13

3.6. Construction and buildings 13

3.7. Food, water and nutrients 14

The furniture sector is not considered a “key product value chain” in the new Circular Economy Action Plan... but let's wait to see what is said in the chapter 2...









KEY PRODUCT VALUE CHAINS	
Circular Electronics Initiative, common charger solution, and reward systems to return old devices	2020/2021
Review of the Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment and guidance to clarify its links with REACH and Ecodesign requirements	2021
Proposal for a new regulatory framework for batteries	2020
Review of the rules on end-of-life vehicles	2021
Review of the rules on proper treatment of waste oils	2022
Review to reinforce the essential requirements for packaging and reduce (over)packaging and packaging waste	2021
Mandatory requirements on recycled plastic content and plastic waste reduction measures for key products such as packaging, construction materials and vehicles	2021/2022
Restriction of intentionally added microplastics and measures on unintentional release of microplastics	2021
Policy framework for bio-based plastics and biodegradable or compostable plastics	2021
EU Strategy for Textiles	2021
Strategy for a Sustainable Built Environment	2021
Initiative to substitute single-use packaging, tableware and cutlery by reusable products in food services	2021

4. LESS WASTE, MORE VALUE	16
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Neither the furniture manufacturing activity nor the furniture at its end-of-life are not **“top priorities”** in this chapter.

Although this is a **“transversal”** aspect and the furniture sector/product will be affected.

LESS WASTE, MORE VALUE	
 Waste reduction targets for specific streams and other measures on waste prevention	2022
 EU-wide harmonised model for separate collection of waste and labelling to facilitate separate collection	2022
 Methodologies to track and minimise the presence of substances of concern in recycled materials and articles made thereof	2021
 Harmonised information systems for the presence of substances of concern	2021
 Scoping the development of further EU-wide end-of-waste and by-product criteria	2021
 Revision of the rules on waste shipments	2021

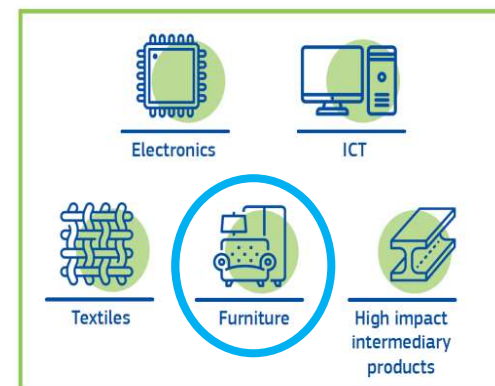
2. A SUSTAINABLE PRODUCT POLICY FRAMEWORK	6
2.1. Designing sustainable products	6
2.2. Empowering consumers and public buyers	7
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Up to
80%



of products' environmental impacts are determined at the design phase

Priority will be given to addressing product groups identified in the context of the value chains featuring in this Action Plan, such as electronics, ICT and textiles but also furniture and high impact intermediary products such as steel, cement and chemicals. Further product groups will be identified based on their environmental impact and circularity potential.



2.1. Designing sustainable products 6

The **core of this legislative** initiative will be to widen the Ecodesign Directive beyond energy-related products so as to **make the Ecodesign framework applicable to the broadest possible range of products and make it deliver on circularity.**

As part of this legislative initiative, and, where appropriate, through complementary legislative proposals, the Commission will consider establishing **sustainability principles** and other appropriate ways to regulate the following aspects:

- improving product **durability, reusability, upgradability and reparability**, addressing the presence of **hazardous chemicals** in products, and increasing their **energy and resource efficiency**;
- increasing **recycled content in products**, while ensuring their performance and safety;
- enabling **remanufacturing and high-quality recycling**;
- reducing **carbon and environmental footprints**;
- restricting **single-use** and countering **premature obsolescence**;
- introducing a **ban on the destruction of unsold durable goods**;
- incentivising **product-as-a-service** or other models where **producers keep the ownership of the product** or the responsibility for its performance throughout its lifecycle;
- mobilising the potential of **digitalisation** of product information, including solutions such as **digital passports, tagging and watermarks**;
- rewarding products based on their **different sustainability performance**, including by linking high performance levels to incentives.

Expanding the scope of the Ecodesign Directive.

New complementary legislative instruments.

2.1. Designing sustainable products

2.2. Empowering consumers and public buyers

2.3. Circularity in production processes

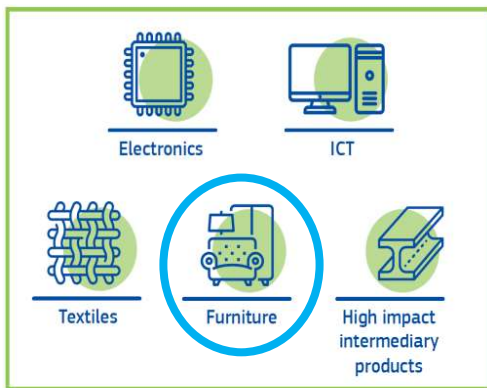


A SUSTAINABLE PRODUCT POLICY FRAMEWORK	
Legislative proposal for a sustainable product policy initiative	2021
Legislative proposal empowering consumers in the green transition	2020
Legislative and non-legislative measures establishing a new “ right to repair ”	2021
Legislative proposal on substantiating green claims	2020
Mandatory Green Public Procurement (GPP) criteria and targets in sectoral legislation and phasing-in mandatory reporting on GPP	as of 2021
Review of the Industrial Emissions Directive , including the integration of circular economy practices in upcoming Best Available Techniques reference documents	as of 2021
Launch of an industry-led industrial symbiosis reporting and certification system	2022

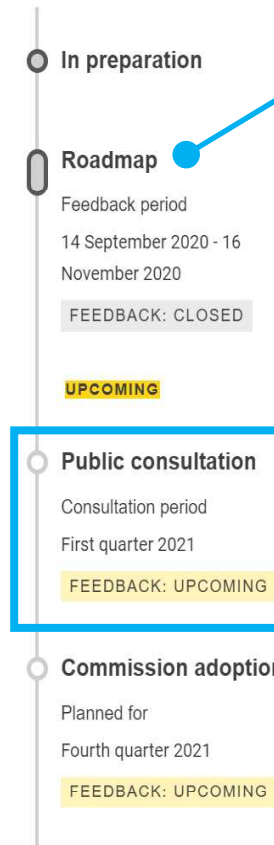


Sustainable Products Initiative:

This initiative will revise the **Ecodesign Directive** and propose **additional legislative measures** as appropriate, aims to make products placed on the EU market more sustainable.



Next step →



Inception Impact Assessment or in other words the **Commission’s plan** in relation to the “**legislative proposal for a Sustainable Products Initiative**” with the aim of collecting citizens / stakeholders feedback.

The Commission has received feedback from **193 entities** (e.g. EFIC). All these documents are public.

- Widening the **scope of the Ecodesign Directive**.

The following **additional measures** will be considered:

- Establishing overarching product **sustainability principles**.
- Establishing EU rules to make producers responsible for providing **more circular products** and intervening before products can become waste.
- Establishing EU rules for setting requirements on mandatory **sustainability labelling** and/or **disclosure of information**.
- Establishing EU rules for setting mandatory minimum sustainability requirements on **public procurement of products**.

The following **additional measures** will be considered (*continuation*):

- Requirements to address **social aspects**.
- Measures on **production processes**.
- Measures to ban the **destruction of unsold durable goods**.

Public consultation

Consultation period

First quarter 2021

FEEDBACK: UPCOMING

we will know the details of its implementation soon...

- The **European Green Deal** and its **instruments** (European Industrial Strategy, Circular Economy Action Plan and the foreseen legislative instruments) will force the **Twin Transition of the furniture sector**.
- The **Sustainable Products Initiative** will have a huge impact on the **furniture sector**: it will force **ecodesign** and **communication**, it will **extend** manufacturers' responsibility and it will affect **production**.
- The **Sustainable Products Initiative** is **not an “isolated” instrument**, it is interrelated with other future measures: empowering consumers, right to repair, green claims, mandatory GPP criteria and targets, etc.

Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

Julio Rodrigo, Innovation Manager at CENFIM

The SAWYER methodology in brief

- Impacts of the **Twin Transition** on the **EU furniture industry**

- **Collaborative project:**

5 partners

5 national entities

3 external experts

51 experts in the survey

20 experts in the workshop

Thank you very much to all of them !

SAWYER video:



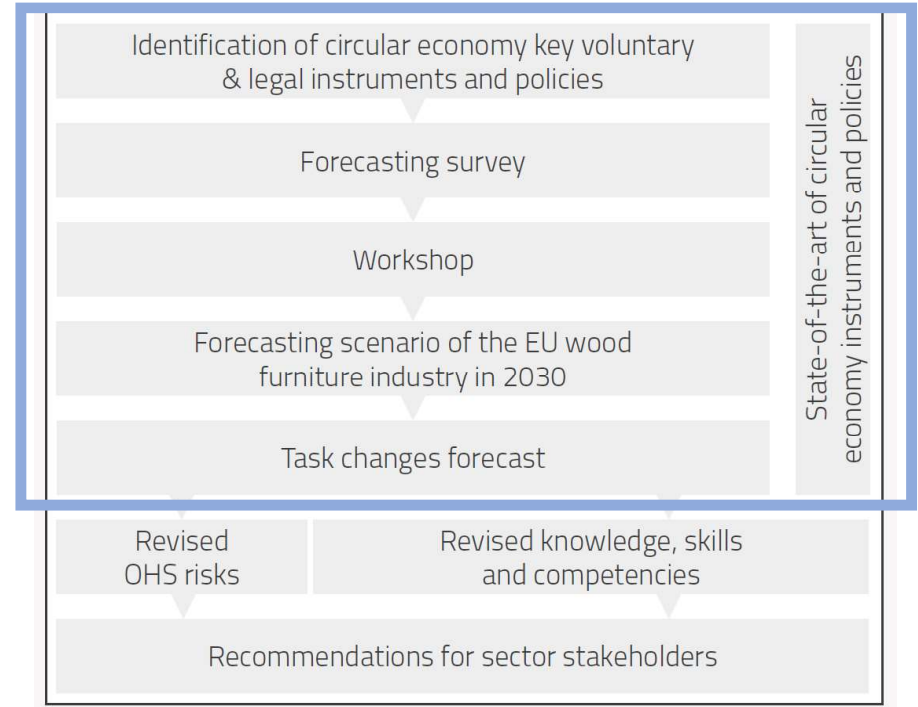
Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
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Juan Carlos Alonso.- Circular Economy Expert

General vision on how the *Twin Transition* will affect furniture sector jobs

METHODOLOGY



INSTRUMENTS.- Identification

Legislative Instruments:

- Circular Economy Package of the EC
- Waste Electrical and Electronic Equipment Directive (WEEE)
- Restriction of hazardous substances in Electrical and Electronic Equipment (ROHS)
- Energy related Products Directive (ErP or eco-design directive)
- Extended Producers Responsibility (EPR schemes)
- Hazardous substances / REACH Regulation
- Formaldehyde emissions
- EU's rules on "end-of-waste" criteria
- Flame retardants
- Renewable energy Directive (RED II)
- Illegal logging and illegal timber trade

Voluntary Instruments:

- Green Public Procurement
- Environmental management in organizations
- Eco design methodology
- Eco labels (Type I, II, and III)
- Chain of custody certification
- Green building certification

Other Policies and Strategies

- Cascading use of wood
- EU industry policy for Forestry
- Forest-based Industries Blueprint
- Bioeconomy

INSTRUMENTS.- State of art in the furniture sector

- At EU level
- In 7 EU countries:
 - Spain, Italy, France, The Netherlands, Romania, Bulgaria and Sweden
- Summary Table: Update at EU level

INSTRUMENTS ANALYSIS.- Example summary table

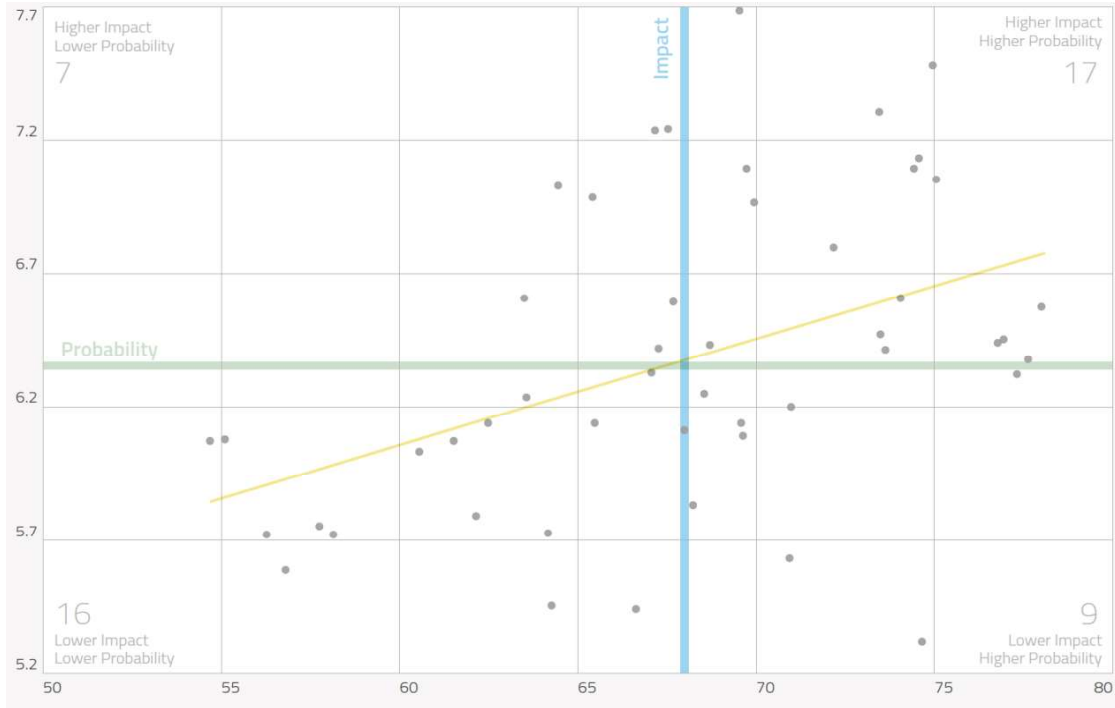
Instrument	Description	Level of deployment	Situation/Impact on the furniture sector	
			EU level	Spanish level
Extended Producer Responsibility (EPR)	The Extended Producer Responsibility (EPR) is “an environmental policy approach in which a producer’s responsibility for a product is extended to the post-consumer stage of a product’s life cycle”.	4 Existing directives at EU level for some specific products (WEEE, batteries, end-of-life vehicles, packaging, etc.). At national level, EPR schemes for other products.	3 Only France has implemented two ERP schemes for domestic and commercial furniture. The Commission is analysing to increase the ERP schemes to other products (including furniture).	2 Only voluntary actions for separated collection of furniture waste are implemented in Spain, via municipality services or specialised organisations (NGOs or similar).

FORECASTING SURVEY & WORKSHOP.- Evolution of these instruments

1. Defined **49 forecasted evolutions** by 2030, for the different instruments
2. Evaluation of their level of **probability and impact** (on-line survey of 50 European professionals from 15 EU countries)
3. Fine-tuning in a **workshop** in Brussels, by 20 professionals coming from 9 EU countries

FORECASTING SURVEY & WORKSHOP.- Results

Higher Impact
Lower Probability



Higher Impact
Higher Probability

Lower Impact
Lower Probability

Lower Impact
Higher Probability

FORECASTING SURVEY & WORKSHOP.- Results

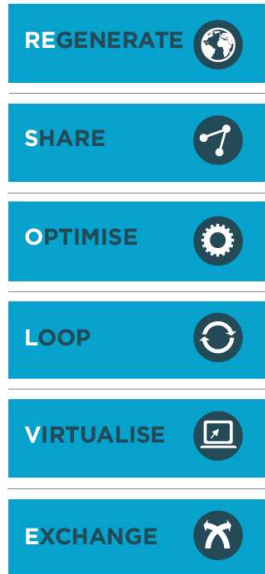
Table 3 - Classification of forecasted evolutions 2030 - workshop results.

Class	Instrument	Forecasted Evolution Importance = Probability x Impact. Probability: scale 1 - 100. Impact: scale 1 - 10	Importance	Probability Mean Value	Probability Standard deviation	Impact Mean Value	Impact Standard deviation
1	ECD	The furniture is designed to reduce the impact of used raw materials (use of recycled materials, reduction of hazardous substances content, use of wood with lower environmental impact, use of proximity wood, etc.), provoking changes in the supply chains of companies and in the managing of old furniture collected when the new one is delivered, generating new business models.	561	75	15	7,48	1,61
2	ECD	Low, medium and high quality furniture is designed to optimize its recovery at the end of its life cycle (to facilitate materials disassembly and separation, modularity for reuse of certain parts, reuse and remanufacturing enhancement, etc.).	537	73	18	7,30	1,61
3	EPR	Some national authorities define an Extended Producer Responsibility scheme or take-back scheme for some furniture products, forcing to define a system for the collection and treatment of these products at the end of their life cycle, being the organisation that put the product on the market the one responsible for covering the associated costs.	534	70	23	7,68	1,79

FORECASTING SCENARIO.- Vision statement

*By 2030, with a broadly **digitalised furniture sector**, the wood-based furniture manufacturing industry will offer **products and services with environmentally conscientious design based on low impact and traceable raw materials, sustainable manufacturing processes, and promotion of the best usage and recovery scenarios** for materials and discarded products. Customers (B2B or B2C) will demand more detailed information about products and their **sustainable characteristics**, including life-cycle indicators, and consumer empowerment will be key in the success of circularity objectives. Authorities (at local, national and European level) will facilitate circularity by boosting **sustainable end-of-life scenarios** for materials and wood-based products, expanding **green public and private procurement** schemes and promoting **material efficiency policies**.*

ReSOLVE levers for Circular Economy



1. Adaptation of levers for the furniture sector
2. Assessment of the impact of the previously identified instruments to the ReSOLVE levers
3. Effect of the ReSOLVE levers on the tasks of the different occupational profiles

Framework of the ReSOLVE levers developed by the McKinsey Center and Ellen MacArthur Foundation

Source: McKinsey (2015) Growth within: a circular economy vision for a competitive Europe. Report commissioned by Ellen MacArthur Foundation.

ReSOLVE levers

REGENERATE	<ul style="list-style-type: none"> Shift to renewable energies Shift to renewable materials Reclaim, retain, and regenerate health of ecosystems Return recovered biological resources to the biosphere
SHARE	<ul style="list-style-type: none"> Reduce product replacement speed and increase product utilisation by sharing it among different users Reuse products throughout their technical lifetime Prolong products lifetime through maintenance Prolong products lifetime through repair Prolong products lifetime through design for durability
OPTIMISE	<ul style="list-style-type: none"> Increase performance/efficiency of products Customisation/made to order Reproducible and adaptable manufacturing Minimize waste in production and supply chain Increase efficiency of production processes
LOOP	<ul style="list-style-type: none"> Remanufacturing products and/or components Implement Take Back programs Recycling materials Promote the cascade use of wood Promote extraction of biochemicals from organic waste
VIRTUALISE	<ul style="list-style-type: none"> Virtualise direct aspects of the product Virtualise indirect aspects of the product
EXCHANGE	<ul style="list-style-type: none"> Replace old materials with advanced renewable ones Apply new technologies Choose new products and services

Foreseen Impact of Instruments on ReSOLVE levers

	ReSOLVE lever
Instrument	X	
.....		

Scores (X):

- 0.- No impact foreseen in 2030 on wood-based furniture Manufacturers
- 1.- Small impact foreseen in 2030 on wood-based furniture manufacturers
- 3.- Medium impact foreseen in 2030 on wood-based furniture manufacturers
- 5.- Large impact foreseen in 2030 on wood-based furniture manufacturer

ReSOLVE levers	Score
Recycling materials	68
Shift to renewable materials	58
Promote the cascade use of wood	55
Choose new products and services	50
Apply new technologies	48

Instruments	Score
Circular Economy Package of the EC	84
Extended Producers Responsibility (EPR schemes)	78
Green Public Procurement	74
Ecodesign methodology	64
Cascading use of wood	60

Occupational profiles

ISCO id

1221	Sales and marketing managers
1321s	Industrial production manager
1324s	Supply Chain manager (Supply, distribution and related managers)
2141s	Maintenance & repair engineer (machinery maintenance and repair workers)
2163s	Furniture designers (Product and garment designers)
7522	Cabinet-makers and related workers
7523	Woodworking-machine tool setters and operators
7534	Upholsterers and related workers
8172	Wood processing plant operators
8219s	Furniture assembler
9329	Factory hand

Occupational profiles assessment

Cabinet-maker and related workers ISCO 7522

2020 Occupational profile

Current profile description
Cabinet-makers and related workers make, decorate and repair wooden furniture, such as other articles, articles, parts, fittings, patterns, moulds and other wooden products using woodworking machines, machine tools and specialized hand tools.
• Works in accordance with basic health and safety regulations, including environmental protection and efficient energy use.
• Works in a customer-oriented manner.
• Considers cost and time effectiveness when planning and organizing his/her work in his/her annual plan.
• Coordinates the continuous improvement of work processes in the company.
• Collaborates with other departments (administration, commercial and technical services).
• Assists in the implementation of quality assurance activities.

Current profile tasks

Task	2020	2025/30
A Operating woodworking machines such as power saws, cutters, routers and shapers, and using hand tools such as planes and chisels and components.	*	*
B Selecting, controlling, measuring and replacement of cutting tools on the woodworking machines. Operating woodworking machines.	*	*
C Stripping joints and fitting joints and sub-assembly together to form components and checking the quality of joints in order to ensure adherence to specifications.	*	*
D Making, replacing and repairing various articles with wood such as cabinets, furniture, articles, wooden tools, sports equipment and other pattern products.	*	*
E Decorating furniture and fixtures in a light wood or finishing them with varnishes and oils.	*	*
F Finishing surfaces of wooden articles or furniture.	*	*
G	*	*
H	*	*

ReSOLVE levers

Tasks changes

Current and forecasted tasks changes due to sector circular economy transition (in green for 2030) and digitalization (in blue for 2025) for the occupational profile: Cabinet-maker and related workers - ISCO 7522

2025/30 Occupational profile

Occupational forecast of the occupational profile in 2030
Cabinet-makers and related workers make, decorate and repair wooden furniture, such as other articles, articles, parts, fittings, patterns, moulds and other wooden products using digital, conventional, cost-efficient and automated woodworking machines and machine tools as well as specialized hand tools.
• Works in accordance with basic health and safety regulations, including environmental protection and efficient energy use.
• Uses digitalization tools to work in a customer-oriented manner.
• Considers cost and time effectiveness when planning and organizing his/her work in his/her area of influence.
• Coordinates the continuous improvement of work processes in the company.
• Collaborates with other departments (administration, commercial, IT and technical services).
• Assists in the implementation of quality assurance and sustainability activities.
• Assists in the reduction of the environmental impact of the manufacturing sector (manufacturing or recycling processes, e.g. waste generation or energy consumption, etc.).
• Assists in the optimization and future-proofing of sustainability of design (product for maintainable, repair, reuse or recycling).

Profile tasks forecast

Task	2020	2025	2030
A Operating conventional, digital, cost-efficient and highly automatic, user-orientated woodworking machines, such as power saws, cutters, routers and shapers, and using hand tools such as planes and chisels and components.	*	*	*
B Selecting, controlling, measuring and replacement of cutting tools on the woodworking machines.	*	*	*
C Optimizing the use of resources and energy and reducing its impact on the general waste and recycling.	*	*	*
D Utilizing digital tools to work in a customer-oriented manner.	*	*	*
E Considers cost and time effectiveness when planning and organizing his/her work in his/her area of influence.	*	*	*
F Coordinates the continuous improvement of work processes in the company.	*	*	*
G Collaborates with other departments (administration, commercial, IT and technical services).	*	*	*
H Assists in the implementation of quality assurance and sustainability activities.	*	*	*
I Assists in the reduction of the environmental impact of the manufacturing sector (manufacturing or recycling processes, e.g. waste generation or energy consumption, etc.).	*	*	*
J Assists in the optimization and future-proofing of sustainability of design (product for maintainable, repair, reuse or recycling).	*	*	*

Forecasted profile description & tasks

TWIN TRANSITION
Circular economy transition
(in green for 2030)

Digitalization
(in blue for 2025)

Example.- Cabinet-maker and related workers ISCO 7522 (1)

2020

Occupational profile

Current profile description

Cabinet-makers and related workers make, decorate and repair wooden furniture, carts and other vehicles, wheels, parts, fittings, patterns, models and other wooden products using woodworking machines, machine tools and specialized hand tools.

- Works in accordance with basic health and safety regulations, including environmental protection and efficient energy use.
- Works in a customer-oriented manner.
- Considers cost- and time-effectiveness when planning and organizing his/her work in his/her area of influence.
- Contributes to continuous improvement of work processes in the company.
- Coordinates work with the rest of the team, report to his/her team leader.
- Cooperates with other departments (administrative, commercial and technical services).
- Assists in the implementation of quality assurance activities.



2025/30

Occupational profile

Description forecast of the occupational profile in 2030

Cabinet-makers and related workers make, decorate and repair wooden furniture, carts and other vehicles, wheels, parts, fittings, patterns, models and other wooden products using **highly digitized, connected, ecoefficient and automated** woodworking machines and machine tools as well as specialized hand tools.

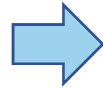
- Works in accordance with basic health and safety regulations, including environmental protection and efficient energy use.
- **Uses digitization tools** to work in a customer-oriented manner.
- Considers cost, **environmental impact** and time-effectiveness when planning and organizing his/her work in his/her area of influence.
- Contributes to continuous improvement of work processes in the company.
- Coordinates work with the rest of the team, report to his/her team leader.
- Cooperates with other departments (administrative, commercial, **ICT** and technical services).
- Assists in the implementation of quality assurance **and sustainability** activities.
- **Assists in the reduction of the environmental impact of the manufacturing, repair, remanufacturing or recycling processes (e.g. waste generation or energy use reduction, etc.).**
- **Applies a life-cycle thinking and favour the future disassembly of the product for maintenance, repair, reuse or recycling.**

Example.- Cabinet-maker and related workers ISCO 7522 (2)

Current profiles tasks

Operating woodworking machines such as power saws, jointers, mortisers and shapers, and using hand tools to cut, shape and form parts and components.

- A
- Selecting, controlling, mounting and replacement of cutting tools on the woodworking machines.
 - Operating woodworking machines.



Profile tasks forecast

Operating **connected, digitized, ecoefficient and highly automated, even autonomous** woodworking machines, such as power saws, jointers, mortisers and shapers, and using hand tools to cut, shape and form parts and components.

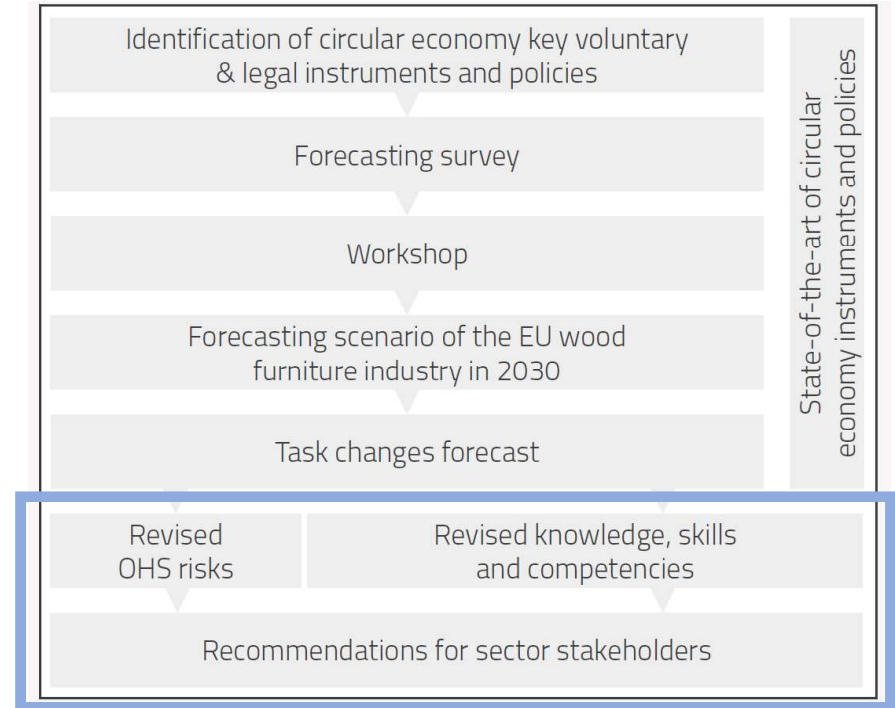
- A
- Selecting, controlling, mounting and replacement of cutting tools on the woodworking machines.
 - Operating **connected, digitized, ecoefficient and highly automated** woodworking machines.
 - **Optimising the use of resources and energy and reducing to maximum the generated waste (e.g. wood scrap).**

- G **Selective and/or destructive disassembling of out of use or defective wood-based furniture products for separation of materials and elements for further recovery or recycling.**

New tasks

- H **Operating tools and highly digitized, connected and automated woodworking machines for the maintenance, reparation and/or re-manufacturing of wood-based furniture products, including cleaning, polishing and/or additional finishing treatments.**

Task changes forecast is the basis for the following assessments



Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

MANY THANKS FOR YOUR ATTENTION!!

Juan Carlos Alonso.- Circular Economy Expert
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Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

Ellen Schmitz-Felten

Forecasted OSH risks changes in furniture occupational profiles

Introduction

Furniture industry Twin Transition: new challenges for occupational health and safety.

- New types of workplaces, new processes, new technologies and new materials and products → new work-related health and safety risks?
- Identify and understand what the work-related health and safety risks are
- manage worker' health and safety risks
- →workers' health and safety can clearly be improved.

Risk Factors

- Mechanical Hazards
- Ergonomic/ Physical Workload
- Electrical Hazards
- Hazards due to Physical Effects
- Fire and Explosion Hazards
- Work environmental hazards
- Hazardous Substances
- Biological Agents
- Psychosocial Hazards/Mental Workload



Risk factors in the furniture industry

Hazards	Risks
Mechanical hazards	
<ul style="list-style-type: none"> • Unprotected moving parts • Parts with hazardous shapes • Moving means of transport and tools • Uncontrolled moving parts 	<p>Risk of stabs, cuts, amputations of fingers from hand and power tools. ↓</p> <p>Risk of entanglement of body parts into rotating parts or machinery.</p> <p>Risk from uncontrolled moving cobots and robots ↑</p> <p>Remanufacturing and selective disassembling could require new types of tools. ↑</p>
Ergonomic hazards	
<ul style="list-style-type: none"> • Heavy loads/heavy dynamic work • Awkward position/unbalanced strain • Repetitive movements • Lack of exercise; inactivity 	<p>Risk of pain from heavy loads and heavy dynamic work.</p> <p>May decrease - due to use of robots/cobots ↓</p> <p>May increase - dismantling of manufactured goods ↑</p> <p>Risk of pain or injury from performing repetitive tasks.</p> <p>Risk of inactivity – working on digital devices/control centres - chronic neck and back pain, obesity and cardiovascular diseases ↑</p>

Risk factors in the furniture industry

Hazards	Risks
Electrical hazards	
Electric shock	Risk of electrocution from poorly maintained or broken machinery and electrical cables.
Hazards due to physical effects	
Noise	Exposure to loud noise from machinery and tools. May increase - repair activities or may decrease due to eco-design of machinery operating quieter and more environmental-friendly. ↑↓
Vibration	Risk of hand-arm vibration from vibrating tools or workpieces. May increase - repair activities or may decrease due to eco-design of machinery operating with less vibration energy and more environmental-friendly. ↑↓
Laser light	Exposure to laser light from laser cutting machines. ↑

Risk factors in the furniture industry

Hazards	Risks
Fire and explosion hazards <ul style="list-style-type: none"> Flammable substances Explosion 	Risk of fire and explosion risks from chemicals and wood dust. May increase - recycling of wood products → wood dust and fine particles during the crushing. ↑ May decrease – less hazardous substances (solvents, cleaning products and lubricants) ; efficient dust extraction ↓
Work environmental hazards <ul style="list-style-type: none"> Poor lighting conditions Climate Poor ventilation 	Risk of glare or insufficient light as well as flickering light. Risk of being exposed to hot or cold work environment Risk of being exposed to a working environment with poor ventilation or fresh air.

Risk factors in the furniture industry

Hazards	Risks
Dangerous substances	
<ul style="list-style-type: none"> Dust Solvents Carcinogens New materials (e.g. Nanomaterials) Recycled materials 	<p>Risk when handling dangerous substances</p> <p>Risk may decrease - use of robots/cobots and digital machinery ↓</p> <p>Risk may decrease – include OSH in the design of products, use of less dangerous substances ↓</p> <p>Risk may increase - using recycled material (lack of information on chemicals in recycled products); using new materials (unknown hazards) ↑</p>
Biological hazards	
<ul style="list-style-type: none"> Handling microorganism 	<p>Risk from non-targeted activities with microorganism</p> <p>Risk may increase - remanufacturing activities and take-back systems of old furniture (e.g . mould) ↑</p>

Risk factors in the furniture industry

Hazards	Risks
Psychosocial hazards	
<ul style="list-style-type: none"> • Cognitive strain • Stress due to long period concentration and awareness • Increased demands on flexibility • Lack of work experience • Working alone/isolation 	<p>Cognitive interactions with autonomous equipment and virtual reality → stress Increased demand on competences and up-to-date knowledge → stress. Long period of concentration (computer, new software, multitasks).</p> <p>Working from everywhere (mobile devices). Risk of being permanent available outside working hours. Remanufacturing and repair, working with recycled material, deciding on circular economic and sustainable oriented strategies/products/marketing projects, and use of renewable energy sources</p> <p>New software and digital devices require training → overloaded, not experienced enough. New materials/new methods and procedures, new strategies → new skills needed, not experienced enough</p> <p>Working without colleagues or only with robots → isolation</p>

2020

Occupational profile

Current profile description

- Cabinet-makers and related workers make, decorate and repair wooden furniture, carts and other vehicles, wheels, parts, fittings, patterns, models and other wooden products using woodworking machines, machine tools and specialized hand tools.
- Works in accordance with basic health and safety regulations, including environmental protection and efficient energy use.
 - Works in a customer-oriented manner.
 - Considers cost- and time-effectiveness when planning and organizing his/her work in his/her area of influence.
 - Contributes to continuous improvement of work processes in the company.
 - Coordinates work with the rest of the team, report to his/her team leader.
 - Cooperates with other departments (administrative, commercial and technical services).
 - Assists in the implementation of quality assurance activities.

Current profiles tasks

- A
- Operating woodworking machines such as power saws, jointers, mortisers and shapers, and using hand tools to cut, shape and form parts and components.
- Selecting, controlling, mounting and replacement of cutting tools on the woodworking machines.
 - Operating woodworking machines.

Cabinet-Makers

Hazard Category	Hazard Description	Change Status
Mechanical hazards	Unprotected moving parts	No changes
	Parts with hazardous shapes (cutting, pointed, rough)	No changes
	Moving means of transport and tools?	New or increased due to digitalization
	Uncontrolled moving parts (flying objects, wood chips)	No changes
Slip and trips	Slip and trips	No changes
	Falls from height	No changes
Ergonomic hazards	Heavy loads/heavy dynamic work	Reduced due to digitalization
	Awkward position/unbalanced strain	Reduced due to digitalization
	Repetitive movements	No changes
Electrical hazards	Lack of exercise, inactivity	No changes
	Electric shock	No changes
Hazards due to physical effects/physical agents	Noise	Reduced due to digitalization
	Vibration	Reduced due to digitalization
	Laser/light	New or increased due to digitalization
Fire and explosion hazards	Flammable substances	No changes
	Work environment hazards	No changes
Work environment hazards	Poor lighting conditions	No changes
	Climate	No changes
	Poor ventilation	No changes
Hazards through dangerous substances	Dust	Reduced due to digitalization
	Solvents (neurotoxic, allergens)	No changes
Biological Hazards	Cardiogenes	No changes
	New materials (e.g. Nanomaterials)	New or increased due to digitalization
Psychosocial hazards	Recycled material	New or increased due to digitalization
	Non-targeted activities with microorganisms	No changes
Psychosocial hazards	Excessive workload	No changes

● No changes
 ● Reduced due to Circular Economy
 ● New or increased due to Circular Economy
 ● Reduced due to digitalization
 ● New or increased due to digitalization

Hazards and risks changes

Current and forecasted risks changes due to sector circular economy transition (in green for 2030) and digitalization (in blue for 2025) for the occupational profile: Cabinet-maker and related workers – ISCO 7522

Cabinet-Makers

2020 Current situation	2025-30 Situation forecast
<p>Work area: workshops with wood processing machines, hand and power tools such as (sanders, circular/crosscut/ripsaws), wood storage, finishing of wood products.</p>	<p>Work area: workshops with wood processing machines, hand and power tools such as (sanders, circular/crosscut/ripsaws), wood storage, storage of new and recycled materials, finishing of wood products, use of digitalized tools, disassembly, dismantling, repair, reuse, maintenance and remanufacturing of furniture.</p>
<p>Mechanical hazards</p> <ul style="list-style-type: none"> • Mechanical hazards from moving machines and tools. Woodworking machinery exposes workers to risks of being injured by unprotected moving parts, contact with moving blades (saw blade, drill, kick back etc), uncontrolled moving parts (flying objects, wood chips) and parts with hazardous shapes (cutting, pointed, rough). <p>Effects: severe bruises, amputations, cuts and sharp injuries, crushing.</p> <ul style="list-style-type: none"> • Slips and trips, obstacles, table edges, moving vehicles, machines. <p>Effects: squeezing, cutting, twisting, spraining, bumps and bruises.</p>	<ul style="list-style-type: none"> • Mechanical hazards from moving machines and tools and from cobots and robots. Woodworking machinery exposes workers to risks of being injured by unprotected moving parts, contact with moving blades (saw blade, drill, kick back etc), uncontrolled moving parts (flying objects, wood chips) and parts with hazardous shapes (cutting, pointed, rough). Some risks from mechanical hazards may decrease, depending on takeover of specific tasks by cobots/robots. Most of industrial cobots and robots are unaware of their surroundings therefore they can be dangerous to workers. Industrial robots can pose several types of hazards based on their origin: Mechanical hazards such as those arising from unintended and unexpected movements or release of tools. Remanufacturing and selective disassembling could require new type of tools not available. Better design of products (ecodesign) could reduce hazards associated to assembly/disassembly operations, using optimised joining systems, etc. <p>Effects: severe bruises, amputations, cuts and sharp injuries, crushing.</p> <ul style="list-style-type: none"> • Slips and trips, obstacles, table edges, moving vehicles, machines. <p>Effects: squeezing, cutting, twisting, spraining, bumps and bruises.</p>

Conclusion

Digitization:

- Lighten work that is physically demanding or monotonous 😊
- Remove workers from hazardous environments 😊
- Automatically indicate whether a machine needs maintenance 😊
- Psychosocial risks: increasing workloads and task complexity, excessive working hours and constant reachability, isolation 😞
- Lack of exercise; inactivity 😞

Conclusion

Circular economy/Green economy:

- Recycling - lack of information on chemicals in recycled products 😞
- Green chemistry – less hazardous substances 😊
- Dismanteling and repair - mechanical and ergonomic risks 😞
- Ecodesign - reducing ergonomic risks 😊

Conclusion

The twin transition offers a chance to sustainable growth, health and safety of workers, while saving the environment and its natural resources. However, the integration of occupational safety and health from the very beginning – during the design of production processes in accordance with sustainability and green principles - is essential. The furniture industry can only be truly sustainable when ensuring the safety, health, and welfare of its most important resource: its workers!

Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

Jeroen Doom – WOODWISE (BE)

Forecast changes in skills, knowledge and competences due to the Twin Transition

10/03/2021

Methodology SKC

ESCO profiles (11 related to furniture sector)

1. Analysing tasks, following description in ESCO
2. Impact ReSOLVE levers (*Mc Kinsey center and Ellen MacArthur Foundation*)
3. Definition of the changes in tasks due to Twin Transition

Methodology

4. Skills and competence needs

based upon the impact of the ReSOLVE levers as main causes and reasons of this change*

- a. Essential skills and competences
- b. Essential knowledge
- c. New essential skills and competences
- d. Generic green skills, knowledge and competences

* *Mc Kinsey center and Ellen MacArthur Foundation*



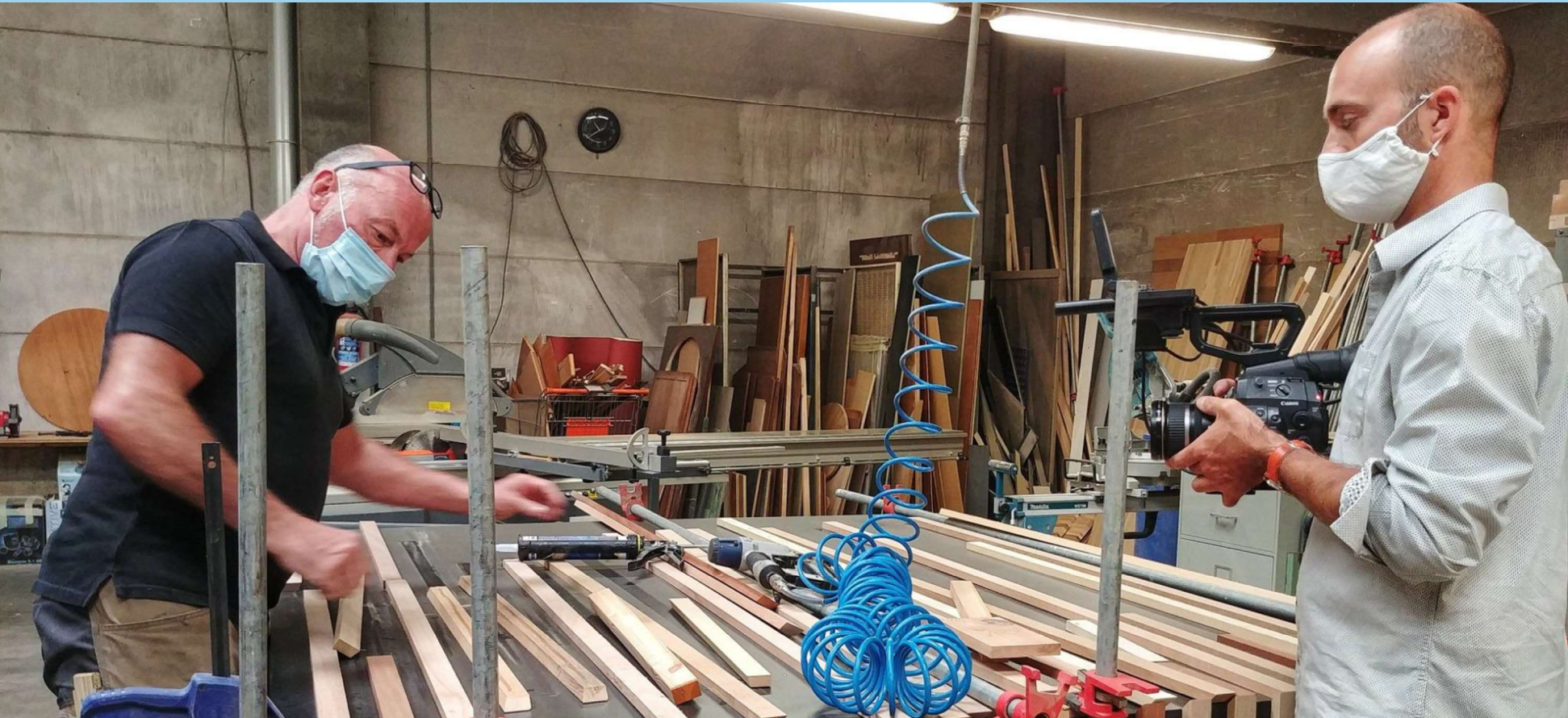
Cabinet-makers



Skills and competences needs

Forecast of training new needs due to sector circular economy transition (in green for 2030) and digitalization (in blue for 2030) for the occupational profile: Cabinet-maker and related workers - ISCO 7522

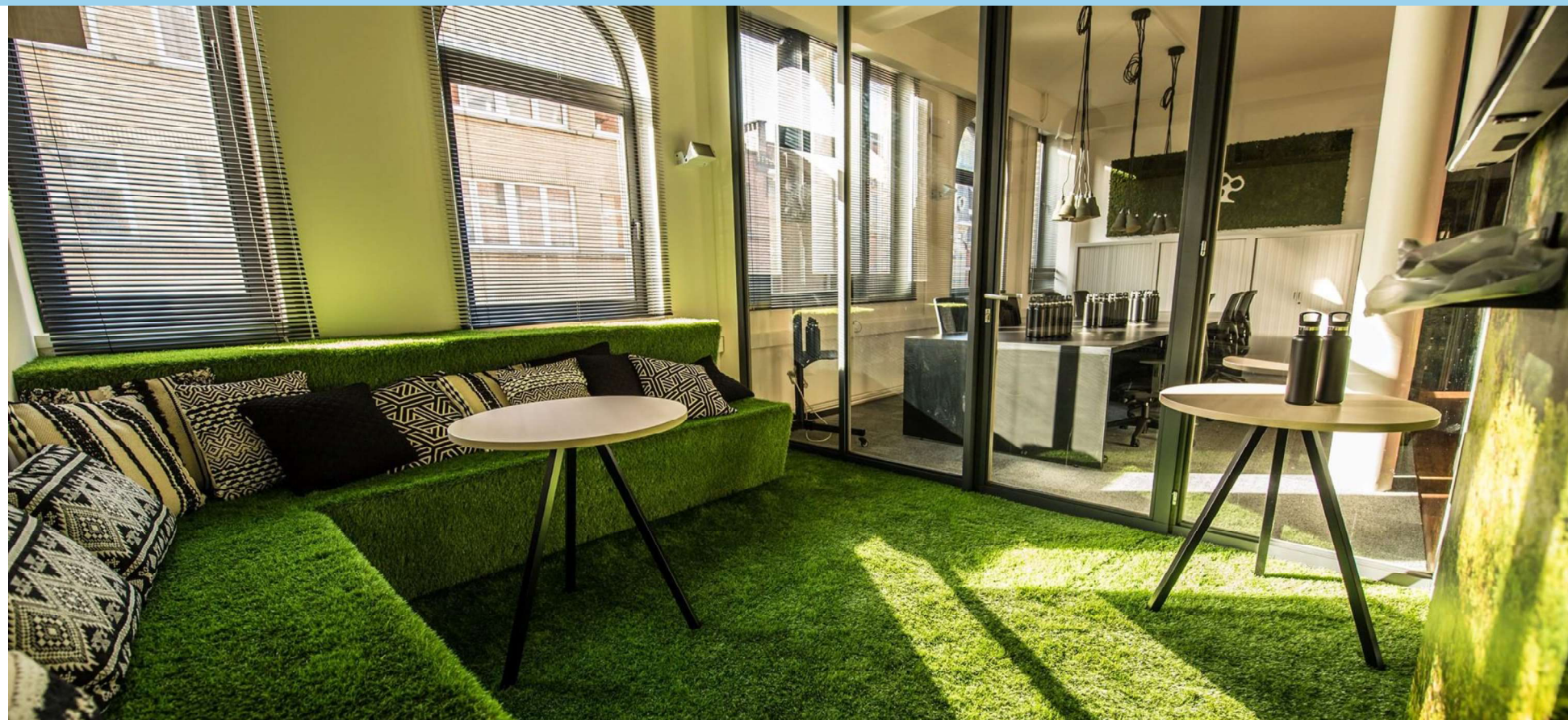
Skills, knowledge and competences	Will it continue to be needed?	Main causes/reasons of change									
		Shift to renewable materials	Increase performance/efficiency of products	Reproducible and adaptable manufacturing	Minimize waste in production	Adaptability with digital technologies	Reduce emissions	Reduce materials	Promote the circular use of wood	Apply new technologies	Use digitalization to work in a connected manner (with other actors and customers)
Essential skills and competences											
Apply a protective layer	YES, changed	●	●	●	●	●	●	●	●	●	●
Apply wood finishes	YES, changed	●	●	●	●	●	●	●	●	●	●
Clean wood surface	YES, changed	●	●	●	●	●	●	●	●	●	●
Create furniture frames	YES, changed	●	●	●	●	●	●	●	●	●	●
Create smooth wood surface	YES, changed	●	●	●	●	●	●	●	●	●	●
Design objects to be crafted	YES, changed	●	●	●	●	●	●	●	●	●	●
Design original furniture	YES, changed	●	●	●	●	●	●	●	●	●	●
Join wood elements	YES, changed	●	●	●	●	●	●	●	●	●	●
Operate drilling equipment	YES, changed	●	●	●	●	●	●	●	●	●	●
Operate wood sawing equipment	YES, changed	●	●	●	●	●	●	●	●	●	●
Repair furniture frames	YES, changed	●	●	●	●	●	●	●	●	●	●
Sand wood	YES, changed	●	●	●	●	●	●	●	●	●	●
Tend boring machine	YES, changed	●	●	●	●	●	●	●	●	●	●
Disassemble wood-based furniture products	NEW	●	●	●	●	●	●	●	●	●	●
Examine disassembled pieces for further steps (reuse, recycle, upcycle)	NEW	●	●	●	●	●	●	●	●	●	●
Repair wood-based furniture pieces, where needed	NEW	●	●	●	●	●	●	●	●	●	●
Essential knowledge											
Construction products	YES, changed	●	●	●	●	●	●	●	●	●	●
Furniture trends	YES, changed	●	●	●	●	●	●	●	●	●	●
Sanding techniques	YES, changed	●	●	●	●	●	●	●	●	●	●
Technical drawings	YES, changed	●	●	●	●	●	●	●	●	●	●
Types of wood	YES, changed	●	●	●	●	●	●	●	●	●	●
Wood products	YES, changed	●	●	●	●	●	●	●	●	●	●
Woodturning	YES, changed	●	●	●	●	●	●	●	●	●	●
Generic green skills, knowledge and competences (*)											
Environmental awareness and willingness to learn	NEW	●	●	●	●	●	●	●	●	●	●
Specialized and risk analysis skills	NA										
Innovation skills	NEW	●	●	●	●	●	●	●	●	●	●
Coordination, management and business skills	NA										
Communication and negotiation skills	NEW	●	●	●	●	●	●	●	●	●	●
Marketing skills	NA										
Strategic and leadership skills	NA										
Consulting skills	NEW	●	●	●	●	●	●	●	●	●	●
Networking, information technology and languages skills	NA										
Adaptability and transferability skills	NEW	●	●	●	●	●	●	●	●	●	●
Entrepreneurial skills	NA										
Waste, energy and water quantification and monitoring	NEW	●	●	●	●	●	●	●	●	●	●
Material use and impact quantification and monitoring	NEW	●	●	●	●	●	●	●	●	●	●
Material use and impact minimization	NEW	●	●	●	●	●	●	●	●	●	●



New specific technical **green** skillsets

- Disassemble wood-based furniture products
- Examine disassembled pieces for further steps (re-use, re-manufacture, recycle, upcycle)
- Repair wood-based furniture pieces, where needed

=> “topping up”



Generic **green** skills*

Four categories



1. Cognitive competencies (1 to 3)

- 1 Environmental awareness and willingness to learn
- 2 Systems and risks analysis skills
- 3 Innovation skills

* Dr Margarita Pavlova (Unevoc & Unesco)

Generic **green** skills

Four categories



2. Interpersonal competencies (4 to 9)

- 4 Coordination, management and business skills
- 5 Communication and negotiation skills
- 6 Marketing skills
- 7 Strategic and leadership skills
- 8 Consulting skills
- 9 Networking, information technology and language skills

Generic **green** skills

Four categories

3. Intrapersonal competencies (10 and 11)

- 10 Adaptability and transferability skills
- 11 Entrepreneurial skills



Generic **green** skills

Four categories



4. **Technological competencies** (12 to 14)

- 12 Waste, energy and water quantification and monitoring
- 13 Material use and impact quantification and monitoring
- 14 Material use and impact minimization

Conclusions SKC (1)

- Qualification level: higher and more specialized
- No increased need for (new) hard skills, only some 'topping up'
- Complete integration of digital and green skills



Conclusions SKC (2)

- Cognitive, social and behavioural skills become priority
- Mindset !
- Own responsibility for learning and self-improvement



Vocational Education & Training

- Green & digital & open campus
- Hybrid learning environments & WBL
- Green & digital curriculum: adaptive and evolving
- Green & digital research & recognition of skills
- Green & digital & learning culture



**THE CAPACITY
TO LEARN IS A
GIFT; THE
ABILITY TO
LEARN IS A
SKILL; THE
WILLINGNESS
TO LEARN IS A
CHOICE.**



Impacts of the twin transition on the EU furniture industry

Forecast of the sector by 2030 due to its circular
economy transition and digital transformation

Speaker: Massimiliano Rumignani - CENFIM

Recommendations for legislators, companies, VET regulators and providers

Introduction

Aim of this presentation:

Provide **few hints to sector stakeholders** on how to deal with the sector Twin Transition, specifically for:

Legislators / policy-makers

Entrepreneurs and companies

VET providers and regulatory entities



Need to keep in mind sector general framework

- A sector with more **digitalized, interconnected, more circular products**
- Produced in new types of **workplaces**
- Produced using:
 - **New materials**
 - **New technologies**
 - **New manufacturing processes**
- Offered through new different **business models**

Sector needs

- Companies and workers will need **new KSCs**
- Need to look at new or changed **OHS risks**
- Need for clear, effective and sustainable **legal frameworks and rules**
- Communicate better their **environmental achievements**

Strong & continuous collaboration among all sector stakeholders

key role for its implementation:

Policy-makers and VET regulatory entities and provider

Recommendations for the EU VET system

When redesign our educational policies and programs:

- **Strengthen the cooperation** with all stakeholders, especially sector industry
- Keep **sight on the long-term**, anticipate & build skills **for the future**
- **Integrate new skills sets** (for green and digital world) already at early stage
- Support workforce in developing a **new mindset** of continuous learning
- Increasing importance of **demand driven systems**

Practical recommendations

- Look at new and emerging **digital learning methods** (e.g. MOOC)
- **Work-based training** is provided in collaboration with current specialized workforce
- **Increase green training** programs, courses and practices
- Join **skills alliances** within the sector
- Join **research on the recognition of skills** outside of normal learning paths
- Contribute to create a **learning culture** within the companies

Recommendations for policy makers

- Support and facilitate the **social dialogue** at all levels within the sector
- Produce **harmonized rules** at National / EU / international level
- **Simple and smarter Circular Economy rules** for companies
- Facilitate **harmonized information** are provided to consumers & businesses
- **Support** both the **EU VET systems** and **companies transformation**

Few practical examples

- Facilitate and **promote ecodesign**
- Promote better usage and **recovery scenarios**
- Expanding public and private **green procurement schemes**
- Provide **specific and financial support** to companies and VET provision

Recommendations for companies

Look at the Twin Transition from 2 different perspectives:

- **Challenges** and threats to be tackled and overcome
- **Opportunities** to be exploited and communicated

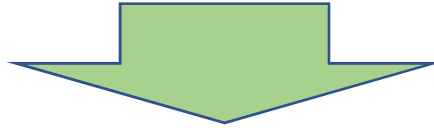


From a strategical perspective look at:

- The **new emerging legislations** and **voluntary instruments**
- The **Key Enabling Technologies** and the emerging ones
- The emerging **market demands** putting attention on:
 - **New business models** for their products (such as servitization, etc)
 - The **different opportunities** that can emerge
- And in general the different **opportunities that can emerge**

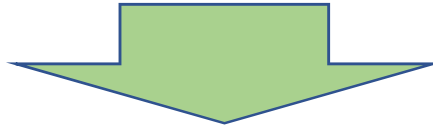
From a practical perspective, look at:

- The needs for the **new or increased KSCs**
- New or changed Occupational **Health and Safety risks**
- Possibilities offered by the **shared economy** and by the **collaboration** with complementary companies and entities
- **Communicate environmental achievement** and exploit **opportunities for funding** and support



Properly **respond to challenges and threats**

Properly **exploit the opportunities**
posed and offered by the Twin Transition



support companies long-term competitiveness at world level
preserving workers health, safety and jobs

Which do you think is the most relevant level of social dialogue in the Twin Transition process?

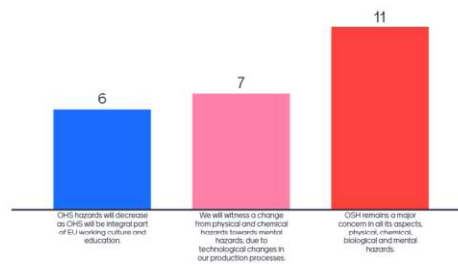
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Which one of the following statements better characterises the coming transition process in the furniture sector?

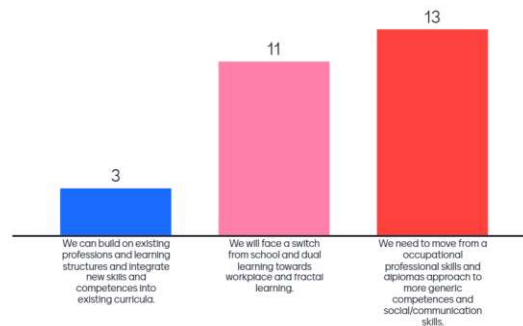
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Which of the following statements better characterises the coming transition process in the furniture sector?

Mentimeter



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Which should be the main recommendation to legislators when developing circular economy rules?

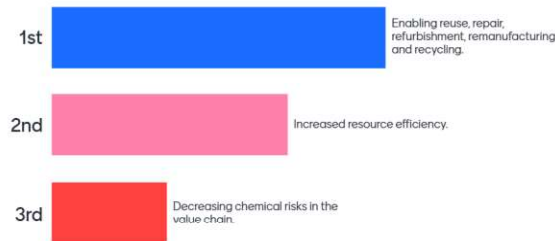
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Which benefits does a more circular design bring?

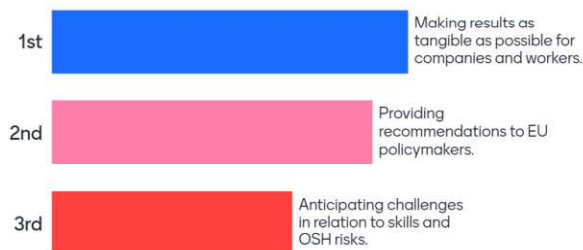
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Which should be the main role of EU Social Partners in the Twin Transition?

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